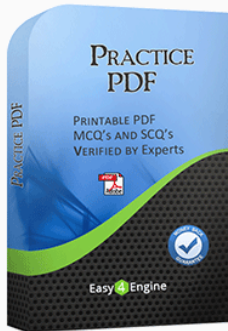


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Exam : **C-TSCM42-67**

Title : SAP Certified Application
Associate - Production
Planning & Manufacturing
with SAP ERP 6.0 EHP7

Vendor : SAP

Version : DEMO

NO.1 The final assembly of a finished product should only be triggered when a customer order arrives.

Which planning strategy for the finished product do you use?

- A. Planning with final assembly (strategy 40)
- B. Planning with make-to-stock (strategy 10)
- C. Planning without final assembly (strategy 50)
- D. Planning at the assembly level (strategy 70)

Answer: C

NO.2 Which data forms the basis for calculating the capacity requirement for an operation? (Choose three.)

- A. Operation control key (routing)
- B. Formulas (work center)
- C. Standard values (routing)
- D. In-house production time (material master)
- E. Transport time (routing)

Answer: A,B,C

NO.3 You want to use the different options for planning in SAP ECC.

What is the correct sequence of the planning procedures?

- A. Demand management -> Sales and operations planning -> Capacity planning -> Long-term planning -> Material requirements planning
- B. Material requirements planning -> Demand management -> Sales and operations planning -> Long-term planning -> Capacity planning
- C. Long-term planning -> Sales and operations planning -> Demand management -> Material requirements planning -> Capacity planning
- D. Sales and operations planning -> Demand management -> Long-term planning -> Material requirements planning -> Capacity planning

Answer: D

NO.4 Which of the following items of master data are needed for repetitive manufacturing? (Choose three)

- A. Production version
- B. Production supply area
- C. Master record for serial numbers
- D. Repetitive manufacturing profile
- E. Product cost collector

Answer: A,D,E

NO.5 In which of the following objects can you activate back flushing for production orders? (Choose three)

- A. Routing
- B. Material master (finished product)

- C. Production scheduling profile
- D. Work center
- E. Material master (component)

Answer: A,D,E

NO.6 Which of the following statements about consumption are correct? (Choose two)

- A. Consumption parameters (consumption mode and consumption interval) can be set in the material master or in the MRP group.
- B. Consumption can take place between order reservations and planned independent requirements, depending on the strategy.
- C. Consumption is restructured with the planning run.
- D. Consumption takes place on the material level between the planned independent requirements and the planned orders.

Answer: A,B

NO.7 What are the names of the objects for process integration of production orders? (Choose two)

- A. Control instructions
- B. Control recipes
- C. Work instructions
- D. PI sheets

Answer: A,C

NO.8 Which of the following structural elements does a process order have? (Choose three.)

- A. Item data
- B. Characteristic-based process instructions
- C. Relationships
- D. Parallel sequences
- E. Phases

Answer: B,C,E

NO.9 Your customer does not want to manage value-intensive materials in the warehouse. These materials should be procured directly for the production order.

Which BOM item category must you set to fulfill this requirement?

- A. E (external procurement)
- B. N (non-stock item)
- C. D (document item)
- D. M (phantom material)

Answer: B

NO.10 In SAP ECC, you calculate the standard available capacity for a work center capacity using the following data:

- Start: 7:00:00 a.m.
- End: 3:00:00 p.m.

- Break duration: 1 hour
 - Rate of utilization: 80%
 - Overload: 110%
 - Number of individual capacities: 1
- How large is the standard available capacity?

- A.** 8 hours
- B.** 5.6 hours
- C.** 7 hours
- D.** 6.16 hours

Answer: B